

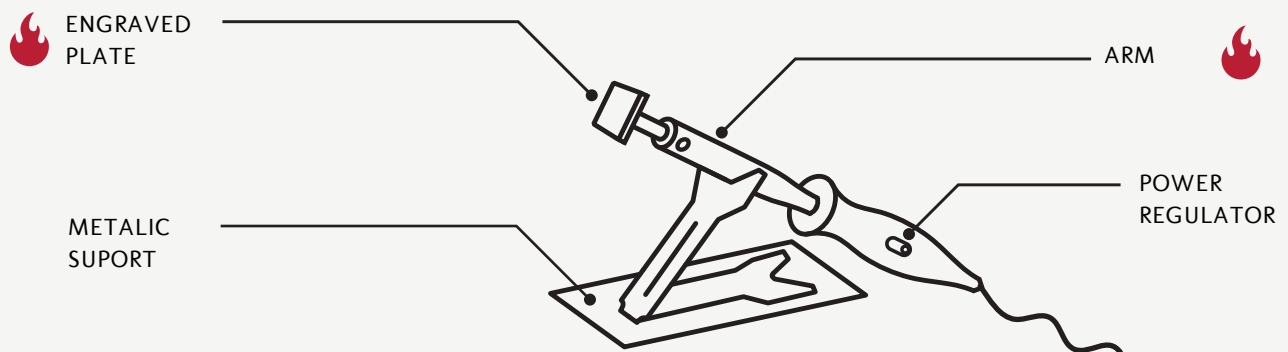


HEAT STAMPING SET 100 & 300W

USER INSTRUCTIONS

This heat marking set allows you to easily stamp your brand or logo on different materials such as hamburger buns, leather goods or wood.

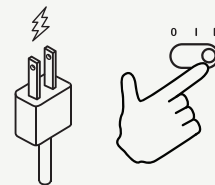
CAUTION ! You must handle your heat-stamping set with care in order to avoid accidental burns as the stamping plate reaches temperatures above 370 degrees Celsius.



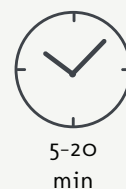
1. Unfold the metal support included inside the soldering iron packaging so that you can place it on it until the sealing plate reaches the marking temperature. Also use the metal support to allow it to cool off without damaging your working table.



2. Plug the soldering iron to the power supply and turn it on. In the case of the 100 watt model, it has two operating settings, Low is good for soft materials and high for hard materials.

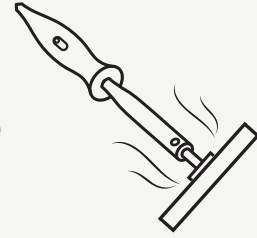


3. Place the soldering iron on its metal holder and let the plate heat for 10 to 20 minutes to mark materials such as woods and for 5 to 10 minutes for soft materials such as leather, food or cardboard.



4. Test by stamping the plate on scrap or leftover materials to determine:

- The soldering iron power setting, low or high, in the case of 100W
- The heating time of the plate
- stamping time or contact time between the plate and the material to be marked



There is no standard heating time or stamping time as this will depend on the material you want to mark and the desired level of marking / burning you want to achieve.

IMPORTANT. Maximum continuous operating time is 60 minutes. Once reached this time turn the soldering iron off and allow it to cool for at least 30 minutes before turning it on again for another 60 minutes period.

5. Once you have finished using your set:

- Turn off the soldering iron by placing the power selector in the Off position
- Disconnect the soldering iron from the electrical outlet
- Place it on its metal holder until the plate has cooled down completely

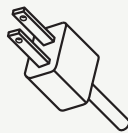
Once it cools down, wrap the plate in some protective material such as flannel to prevent it from bumping and damaging the engraving.

Make sure not to hit the engraving of your plate when handling it as damaged areas will not mark when you stamp the plate.

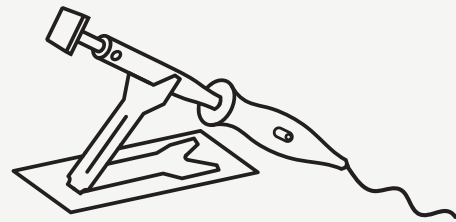
Follow soldering iron's manufacturer care instructions indicated on its original packaging.



TURN OFF



UNPLUG



LET IT COOL DOWN

WARRANTY

Engraved brass plate is guaranteed against manufacturing defects.
Its useful life depends on the care with which it is handled when using it.

Soldering iron has a one-year warranty against manufacturing defects
and it would be returned to the manufacturer for inspection.